

Wednesday, 1/23/2008 11:29:07 AM  
 User: Kim Johnston

## Process Sheet

split u/o  
 SB 08/01/24

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MIRROR BRACKET LH  
 Job Number : 36907 -2  
 Estimate Number : 12339  
 P.O. Number :  
 This Issue : 1/23/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D20133  
 Drawing Number : D2013 REV C  
 Project Number : N/A  
 Drawing Revision : C  
 Material :  
 Due Date : 2/1/2008 Qty: 4 Um: Each  
 First Issue : 1/1 Type : SMALL /MED FAB  
 Previous Run : 36199  
 Written By :  
 Checked & Approved By : 08 01 23  
 Comment : Est Rev A New Issue 05-11-01 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304TR0750W049 304 RD Tube .750 x .049W



Comment: Qty.: 2.0447 f(s)/Unit Total : 20.4467 f(s)

Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing  
 (M304TR0.750W.049)

Batch: B 106015 x 7

24.5364 FF 08-02-04 (12)  
 B106956x12

FF 08-01-24

2.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1-Punch as per template D2013-T3 and Dwg D2013

2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545

3-Bend (1) tube as per Dwg D2013 using Jig DT8201  
 Identify as D2013-3.

4-Deburr as required

FF 08-02-04 (12)

08/02/06 (12) H

FF 08-02-07 (12)

08/02/07 (12) H

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/02/07 (12)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

u 08/02/07



# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET LH

Job Number: 36907

Part Number: D20133

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



12

Comment: FINAL INSPECTION/W/O RELEASE

2008/02/08

Job Completion



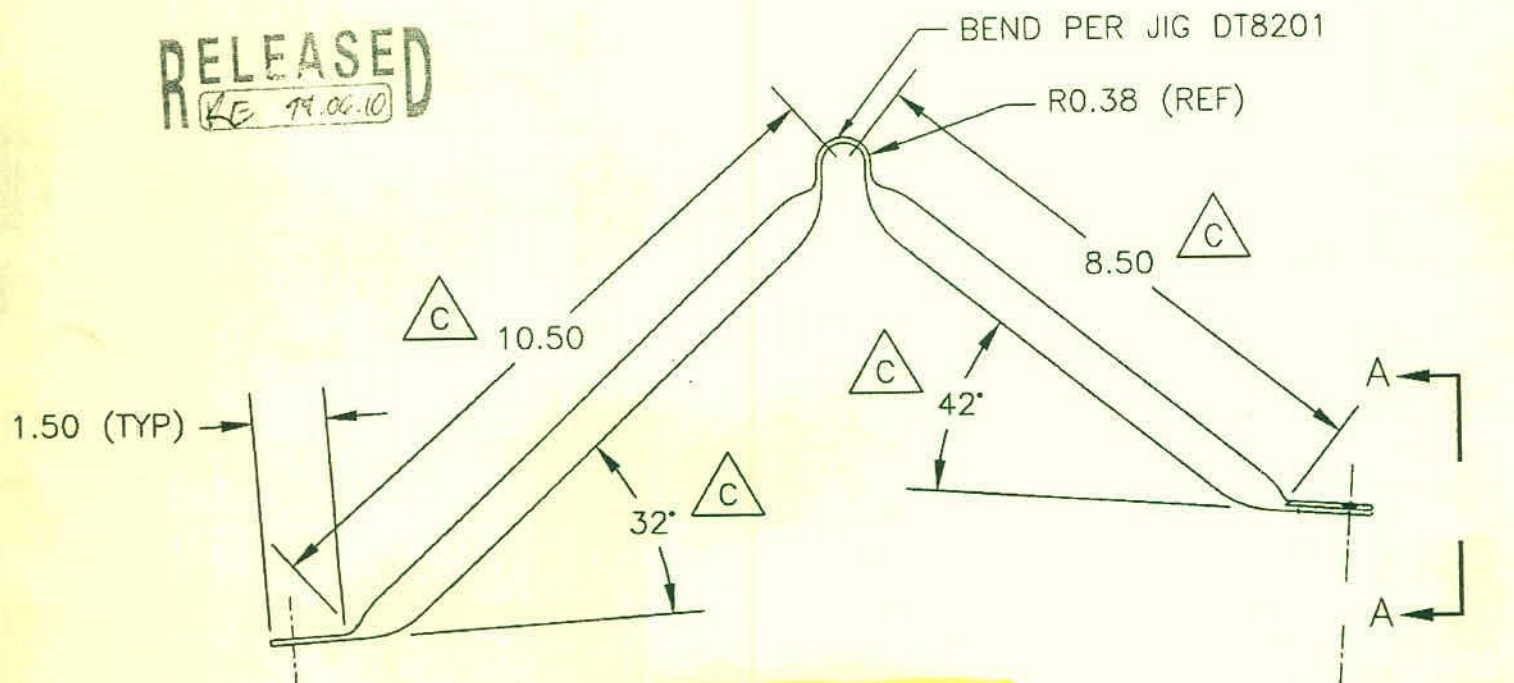
2008/2/08

12

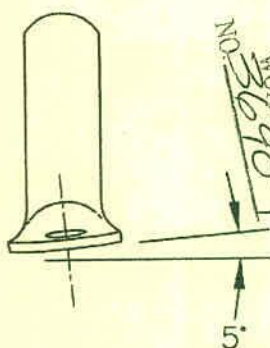
u



RELEASED  
KE 79.06.10



D2013-3 LH SHOWN  
D2013-4 RH OPPOSITE  
(FOR 212 MIRROR)

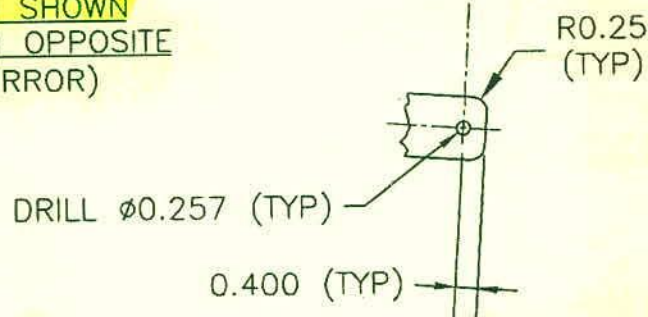


VIEW A-A

NO. 36807  
WORK ORDER  
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL



**DART**



DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
CHECKED	KE	APPROVED	[Signature]	DRAWING NO.	SHEET 2 OF 3
DATE	99.06.07			TITLE	SCALE
				MIRROR BRACKET	NTS

